1-210 FLEXIBLE SHAFT ASSEMBLY
MODEL 875-0018

Approximate Wt: 1 lb.

PARTS LIST AND OPERATING INSTRUCTIONS

<table>
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<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>PART NAME</th>
<th>REQ.</th>
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<tbody>
<tr>
<td>1</td>
<td>R712-0015</td>
<td>Flexible Shaft</td>
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<tr>
<td>2</td>
<td>R635-0005</td>
<td>Flexible Shaft Liner</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>R717-0012</td>
<td>Flexible Shaft Sheath</td>
<td>1</td>
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<tr>
<td>4</td>
<td>R766-0498</td>
<td>Thrust Washer</td>
<td>1</td>
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<tr>
<td>5</td>
<td>475-0168</td>
<td>Cap</td>
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</tbody>
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(Item 2, 3, 4 and 5 are not available as service parts)

DO NOT STALL OR SHOCK LOAD

OPERATING AND LUBRICATION: For the 1-210 Flexible Shaft Assembly, apply a thin coat of lubricant, covering the entire shaft. Dumore Catalog Number 50-211 Flex Shaft Grease is recommended for this purpose. After re-assembling the shaft in the sheath, remove any excess from the end of the shaft. With handpiece in place break in as follows:

1. Assemble unit complete
2. Place unit on flat surface
3. Start unit
4. Flex shaft to a U-shape
5. Straighten shaft
6. Release handpiece
7. If unit tends to move about, repeat steps 4 thru 7.

Repeat the above whenever the flexible shaft (inner mechanism) is replaced.

When applying grease to the flexible shaft, do not remove the bronze liner from the sheath.

Minimum operating radius for the 1-210 Flexible Shaft is 6”.

WARNING: Do not bend shaft sharply when operating as this causes excessive friction on the sheath, resulting in unwarranted wear to both the sheath and shaft. Bending the shaft should be limited to a 10” radius. The spring protector is provided to help prevent a sharp bend at the handpiece end.

DO NOT SHOCK LOAD, STALL OR OVER LUBRIFICATE.

STORAGE: If possible, hang up flexible shaft grinder with shaft hanging straight down. If necessary, to store in a smaller space, make sure flexible shaft assembly is not coiled in a small coil or kinked.